

COMMUNICATION





Modbus is a communication protocol which is wide supported and opensource.

Novadays almost all the controller manufacturers supports Modbus communication protocol

Logik 33S, Logik 26S and Logik 9 support modbus RTU protocol over RS485 serial line

COMMUNICATION





Modbus RTU

- Communications between controllers under Master / Slave
- Stand alone communications

Modbus TCP

→ - Can be supported by using ethernet serial gateway LOGIK9







- □ 1 serial communication (RS485)
- $\hfill\square$ Logik9 can communicate under the functions :
- 1. Stand alone
- 2. Master / Slave
- 3. Multiunit

LOGIK26S









If 2nd serial port is not used for communication with driver, then this port is also avaiable for the stand alone communication

LOGIK33S











If 2nd serial port is not used for communication with driver, then this port is also avaiable for the stand alone communication

MASTER / SLAVE CONNECTIONS















MASTER / SLAVE CONNECTIONS





Serial connection notes

- □ The cable must have shield and AWG twisted pair cable
- □ Shields must be connected from one side to the ground
- □ The cable lenght must not be longer than 100 meters
- □ Pole must not be reverted

MASTER / SLAVE – PARAMETERS LOGIK9





P05 : Slave Start Pressure

[password level – 1] Value : 2,8-0,2 ÷ P04-0,2

T06 : Master / Slave Rotation

[password level – 1] Value : 0 ÷ 200 h

T07 : Slave Timer

[password level – 1] Value : 1 ÷ 99 min.

con : Connection

[password level - 1]
[0] : Single
[1] : Master / Slave
[2] : Multiunit Slave

nc : Compressor Number

[password level – 1] Value : 0 ÷ 32

MASTER / SLAVE – PARAMETERS LOGIK26S





C07 : Multiunit operation

[password level - 2]
[0] : Stand alone
[1] : Master / Slave
[2] : Master / Slave new
[3] : Multiunit Slave

C07.1 : Timer Master / Slave

[password level – 2] Value : 0÷200 hour

C07.2 : Timer Slave

[password level – 2] Value : 0÷99 min. **C07.4 : Inverter Twin** [password level – 2] [0] : YES [1] : NO

C08 : Compressor Nr [password level – 1] Value : 1÷32

WP5 : Slave start pressure

[password level - 1] Value : 2,0 ÷ (WP4-0.2)

MASTER / SLAVE – PARAMETERS LOGIK33S





S07 : Multiunit operation

- [password level 2]
- [0]: Stand alone
- [1]: Master / Slave
- [2]: Master / Slave Logik33S range
- [3]: Multiunit Slave
- [4]: Multiunit Master Smart Mode
- [5]: Multiunit Master Equil Mode
- [6]: Multiunit Master Priority Mode

S07-2: Rotation Time

[password level – 2,3] Value : 0÷200 hour **S07-3 : Start Timer Slave** [password level – 2,3] Value : 0÷99 min.

S07-4 : Inverter Twin [password level – 2,3] Value : YES / NO

R03 : Compressor Number

[password level – 2,3] Value : 1÷32

WP5 : Start P. Slave

[password level – 2,3] Value : 2,8 ÷ (WP4-0.2) Bar



- □ When common parameters (Master/Slave, Working Pressure) are changed, Master controller automatically updates slave parameters as well.
- □ Only two compressors can be connected under Master / Slave function.
- □ While compressors are working under Master / Slave, it is not possible to read informations externally via communication line.



- □ For Logik26S and Logik33S, inverter twin functionality under master / slave algortim, makes both VSD compressor modulate together.
- □ Regarding functionality can be used between two same type controller like



Logik26S – Logik26S or Logik33S – Logik33S



MASTER / SLAVE – PRESSURE CONTROL





□ Master compressor pressure reading is the system pressure reading

MASTER / SLAVE – BALANCING HOURS



- □ Master Slave rotation time indicates working hour difference of two compressor when Master Slave change process is required
- □ For instance, if we accept the rotation time set as 50 working hours, then ;





What is the Multiunit System?

The multiunit system allows to control a group of the compressors according to demanded and flexible scenarios.

There are 3 different function can be implemented by using multiunit system

 Balance Hours Mode : Balancing working hours of the compressor plant

2. Priority Mode End user can give working priortiy for each compressor/s in the compressor plant

3. Smart Mode Multiunit controller calculates the air consumption and controls the plant accordingly

MULTIUNIT - CONTROLLERS





LOGIK33S



LOGIK200



LOGIK103

5 compressors

12 compressors

4 compressors

MULTIUNIT – LOGIK33S



Logik33S as Multiunit Master



Up to 5 (1 is master) units can be controlled

MULTIUNIT – LOGIK33S - PARAMETERS



Code	Message	Values	Default
M01	Slave number	1 ÷ 4	1
R02	Air flow	100 ÷ 99990 L/min	7200
R03	Compressor #.	1 ÷ 5	1
M02	Air tank capacity	100 ÷ 99990 L	1000
M03	Compressor 1st start	0 ÷ 5	0
M04	Power on	0 ÷ 99 min	5
M05	Emergency unit	0 ÷ 5	0
M05.1	Start pressure	2.8 ÷ (P. Set-0.2)	6,7
M06	Delay start	0 ÷ 30 sec.	0
M07	Delay stop	0 ÷ 30 sec.	0
V01	VSD Modulating	1 ÷ 5	1
V02	VSD Min.%	0 ÷ 80%	0
V03	VSD Max.%	50 ÷ 100%	100
V04	VSD % delay	5 ÷ 300 sec.	60
V05	Capacity avg.	1 ÷ 99 min.	5
M08	Allign hours	NO / YES	NO
M09	Balance hours	0 ÷ 200	100
M10	Priority		
M10.1	Compr1	05	0
M10.2	Compr2	05	0
M10.3	Compr3	05	0
M10.4	Compr4	05	0
M10.5	Compr5	05	0



M01 : SLAVE NUMBER

Exculindg itself, how many compressors are connected as multiunit slave ?.

R02 : AIR FLOW

Nominal air flow for multiunit master controlled compressor. This parameter required only for **Smart Mode**

R03 : COMPRESSOR NUMBER

The compressor number for master controlled unit. Generally left as «1»

M02 : TANK CAPACITY

Capacity of the air tank must be enter. This parameter is required for Smart Mode.

M03 : COMPRESSOR 1ST START

The comp. number that is wanted to start first must be entered. «O» means multiunit master will select according to multiunit working algorithm.





M04 : POWER ON

When the system is started how long master will wait to start next comp. to support?.

M05 : EMERGENCY UNIT

If any compressor number is selected, that compressor will be excluded from the system and will only work when pressure drops emergency start pressure or there is general stopping alarm for the overall system.

M05.1 : START PRESSURE

Start pressure for emergency unit if it is set and different than «0»

M06 : DELAY START

Start delay timer when next compressor is needed.

M07 : DELAY STOP

Stop delay timer when one of the compressor need to be stopped.

V01 : VSD MODULATING

If there are more than 1 VSD compressor in the system, the total amount of VSD compressors can modulate at the same time can be decided by this parameter.



V02 : VSD MIN. %

The minimum percentage while VSD compressors are modulating together. When working percentage reached to this value, one of the working VSD comp. will stop according to working algorithm.

V03 : VSD MAX. %

The maximum percentage that one VSD compressor can work at most. When this percentage is reached next VSD comp. will start to work according to working algorithm.

PERCENTAGE CALCULATION : COMP1 : Min freq = 30 and Max freq = 133 COMP2 : Min freq = 35 and Max freq = 101

Then

COMP1 : MIN % = 23 and MAX % = 100 COMP2 : MIN % = 35 and MAX % = 100

In this case V02 parameter must not be lower than 35, otherwise, Comp2 will never stops when its master comp. in the system.

MULTIUNIT – LOGIK33S - PARAMETERS



COMP1 : MIN % = 23 and MAX % = 100 COMP2 : MIN % = 35 and MAX % = 100







V04 : STOP MIN % DELAY

The time delay for the compressors stop when min percentage is reached.

V05 : CAPACITY AVERAGE

The time interval to calculate capacity average in order to make more reliable system.

M08 : ALIGN HOURS

For balancing hours algorithm where compressors have different working hours, this parameter can be set as YES in order to make balancing hour from the beginning.

M09 : BALANCE HOURS

The hour setting that compressor will switch their master conditions in the system. Again this parameter will be visualized when balacing hours algorithm is selected.

M10 : PRIORITY

The priority set section for the compressors connected to the multiunit system. Each compressor can have different priority number whereas they can be set to same priority as well. When same priority is set for more than 1 compressor system selects less aged one to start when it is needed.

This parameter will be visualized when priority is selected as working algorithm.

MULTIUNIT – LOGIK200





Other Brand Comp.

Up to 12 units can be controlled

MULTIUNIT – LOGIK200 & LOGIK SLAVE CONNECTIONS







MULTIUNIT – LOGIK200 & LOGIK SLAVE CONNECTIONS



LOGIK SLAVE

Dip1-4: address Slave module

DIP1	DIP2	DIP3	DIP4	Indirizzo
ON	OFF	OFF	OFF	1
OFF	ON	OFF	OFF	2
ON	ON	OFF	OFF	3
OFF	OFF	ON	OFF	4
ON	OFF	ON	OFF	5
OFF	ON	ON	OFF	6
ON	ON	ON	OFF	7
OFF	OFF	OFF	ON	8
ON	OFF	OFF	ON	9
OFF	ON	OFF	ON	10
ON	ON	OFF	ON	11
OFF	OFF	ON	ON	12

Dip5: compressor type

DIP5	Туре
OFF	Star/Delta
ON	Variable speed (inverter)

Dip6: analogue input

DIP6	Туре
OFF	Input 0/10V
ON	Input 4/20mA

MULTIUNIT - LOGIK200 PARAMETERS



S00 : COMPRESSORS NUMBER

- **S01 : OPERATING PRINCIPLE**
- SMART
- BALANCE HOURS
- PRIORITY

S02 : TANK CAPACITY

- S03 : COMP. START DELAY
- S04 : COMP. STOP DELAY
- S05 : POWER ON COMP.
- S06 : DELAY START 2ND COMP.
- S07 : STAND BY COMP.
- S08 : BASE COMPRESSOR
- S09 : ALIGN HOURS

- S10 : MAX. DIFFERENCE
- S11 : AUTO RESTART
- S12 : SAFETY TIME
- S13 : AVERAGE FLOW CALCULATION
- S14 : ENERGY CALCULATION
- S15 : COMPANY TITLE
- S16 : MIN INV. PERCENTAGE
- S17 : MAX INV. PERCENTAGE
- S18 : MAX WORKING COMP.
- S19 : ALL INVERTER MODULATE
- S20 : DELAY FOR MIN PERCENTAGE
- S21 : DELAY FOR MAX PERCENTAGE
- S22 : MAX. MODULATING COMPRESSOR

MULTIUNIT - LOGIK200 SCREENS







Pressures	Temperatures
WP1.Top Range WP2.High Pressure WP3. Stop Pressure WP4. Start Pressure WP5.Low Pressure WP6.Offset	WT1.High Temperature WT2.Warn. High Temperature WT3.Low Temperature WT4.Offset

MULTIUNIT – LOGIK200 WEEKLY TIMER





Day interval can be selected as well as single day selection

- Mon / Fri
- Sat / Sun

Timers List			
01.Mon/Fri Enter New Tin	08:00-18:30 ner	7.5bar±0.5	SETO

MULTIUNIT – LOGIK200 VISUALIZATION





- 1. Working pressure
- 2. Working Temp.
- 3. Start & Stop Press. Levels
- 4 8 Date and Time

- 5. Comp. List
- 6. Average Air Flow
- 7. Pressure Trend



MULTIUNIT – LOGIK200 TREND AND PRESSURE CONTROL



MULTIUNIT – LOGIK200 ALARMS



Allarmi		
00-	09:42 11.09.13 AL04 Black Out	
01-	11:12 10.09.13 ALO3 Transducer Failure	Π
02-	13:34 30.08.13 AL13 High Ambient Temp.	
03-	18:49 02.08.13 AL10 Low Pressure	L

□ Logik200 lists last 20 alarms occured in the system

 $\hfill\square$ Alarms are related with the communication and Logik200

MULTIUNIT – LOGIK200 ALARMS



Code	Message	Notes
AL01	Setting data lost: default values uploaded	
AL02	High pressure	Working pressure > set WP2
AL03	Transducer failure	
AL04	Black out	Power off and manual restart
AL05	I/O board communication	No communication between I/O board-control panel
AL.Cnn.0	Compr.nn no answer	No communication to compressor nn
AL.Cnn.1	Compr.nn generic failure	Line contactor compressor nn not activated
AL.Cnn.2	Compr.nn max. starts hour	Reached max. starts/hour
MULTIUNIT – LOGIK200 ALARMS



Code	Message	Notes
AL10	Low pressure	Working pressure < set WP5
AL11	Timekeeper failure	Weekly timer are disabled
AL12	Temperature probe failure	
AL13	High ambient temperature	Ambient temperature > set T1
AL14	High ambient temperature	Ambient temperature > set T2
AL15	Low ambient temperature	Ambient temperature < set T3
AL16	GMT/DST	Automatic change time

MULTIUNIT – LOGIK200 WARNINGS



Code	Message	Notes
AL.Cnn.3	Compr.nn	Timer CAF compressor nn over
AL.Cnn.4	Compr.nn	Timer COF compressor nn over
AL.Cnn.5	Compr.nn	Timer CSF compressor nn over
AL.Cnn.6	Compr.nn	Timer C compressor nn over
AL.Cnn.7	Compr.nn	Timer C-h compressor nn over
AL.Cnn.8	Compr.nn	Timer BL compressor nn over

MULTIUNIT – LOGIK200 RESET









MULTIUNIT – LOGIK103 CONNECTIONS





MULTIUNIT – LOGIK103 CONNECTIONS





Connection with Remote Start /Stop



Connection with Pressure Switch

MULTIUNIT – LOGIK103 VISUALIZATION



Maintenance warning



٩

- \bigcirc \Box Timer controlled start / stop \triangle \Box Alarm
- 1 Comp1 stop

1

P2

- Comp1 start
- 1 (blinking) 🗌 Comp1 unload
- Out of service
 - Second Pressure level is enabled

- 1 Info
- 2 Password-Change password
- 3 Visualization setup
- 4 Plant setup
- 5 Pressures
- 6 Weekly Timer
- 7 Maintenance
- 8 Alarms
- 9 GSM Unit
- 10 Reset

□ INFO

	WORK	NG HOURS
C.1	1.900	h
C.2	4.400	h
Code		Meaning
2-3-4		Change air filter
0.0.4		ol :1.0h

Code	Meaning
M1- C.1-2-3-4	Change air filter
M2- C.1-2-3-4	Change oil filter
M3- C.1-2-3-4	Change separator filter
M4- C.1-2-3-4	Change oil
M5- C.1-2-3-4	Check compressor

□ VISUALIZATION







□ PLANT SETUP

4 - Plant setup

1–Mode 2–Comp. nr. 3 –Comp. parameters 4–Tank 5–Delay stop 6–Delay start

4-3-Comp. parameters

Comp. nr.1 Comp. nr.2 Comp. nr.3 Comp. nr.4

- $\hfill\square$ Air flow
- □ Priority
- \Box Priority set
- □ Loading time
- □ Unload time
- □ Safety time
- □ Max. Load time
- □ Reset time
- □ Starts Hour
- □ Working Hours



□ PLANT SETUP

4 – Plant setup

1–Mode 2–Comp. nr. 3 –Comp. parameters 4–Tank 5–Delay stop 6–Delay start

- 4 Tank
- 5 Delay Stop
- 6 Delay Start
- 7 Power on
- 8 Restart
- 9 Balance Hours
- 10 Reserv Comp.
- 11 Relay Operation



□ PRESSURES

Description	Setting range	Default	Password
P1-Top range transducer	15 ÷ 50	15,0 bar	Х
P2-High pressure alarm	(P3+0,5) ÷ (P1-0,5)	10,0 bar	Х
P3-Stop pressure	(P4+0,2) ÷ (P2-0,2)	8,0 bar	
P4-Start pressure	3 ÷ (P3-0,2)	7,0 bar	
P5-Offset transducer	-2,0 ÷ +2,0	0 bar	Х
P6-Low pressure alarm	(P4-0,5) ÷ 3	6,0 bar	Х
P7-P. Stop 2nd level	(P8+0,2) ÷ (P3+0,5)	7,5 bar	
P8-P. Start 2nd level	3 ÷ (P7-0,2)	6,5 bar	



□ WEEKLY TIMER







By using copy feature, its easy to configure each repeating schedule day







7 – Mantena	ice
1-Activate timer	ON

2- Set hours 3-Counters 4-Excude compr.

Description	Setting range	Deafult
M1-Change air filter	100÷3.000 h	2.000 h
M2-Change oil filter	100 ÷ 10.000 h	2.000 h
M3-Change separator filter	100 ÷ 10.000 h	4.000 h
M4-Change oil	100 ÷ 10.000 h	8.000 h
M5-Check compressor	100 ÷ 10.000 h	8.000 h

MULTIUNIT – LOGIK103 ALARMS



□ SYSTEM SHUT DOWN ALARMS

Code	Cause	Meaning
AL.B.0		Setting data lost
AL.B.1	P. > set P2	High pressure
AL.B.2	P.1	Pressure transducer failure
AL.B.3*	Power Fault	Black-out

MULTIUNIT – LOGIK103 ALARMS



□ COMP. SHUT DOWN ALARMS

Code	Cause	Meaning
AL.W.1	P < set P6	Low pressure
AL.W.2	Time-keeper failure	Start and stop not managed by clock
AL.W.3-x	Starts/hour > set 4.3.7	
AL.W.4-X	Max. load 4.3.9	Max. load time is over



□ RESET





Ethernet Serial Gateway:

- Cloud based mode : the compressor plant monitoring by using internet connection
- Modbus RTU -> Modbus TCP converter



ETHERNET SERIAL GATEWAY CONNECTIONS





ETHERNET SERIAL GATEWAY CONFIGURATION

config.logika.cloud



Trasponder co	nfiguration	Subnet
CREATE	VIEW	255.255.255.0
L		Gateway
		0.0.0.0
		DNS 1
	▶,	8.8.8.8
		DNS 2
		8.8.4.4
\uparrow	_	Generate new configuration set

Gateway type
Cloud
MODBus

DHCP

OFF ON

IP address

0.0.0.0



ETHERNET SERIAL GATEWAY CONFIGURATION







If firmware update fails ,then DL4 led will start to blink continously

ETHERNET SERIAL GATEWAY WORKING PRINCIPLE







ETHERNET SERIAL GATEWAY CLOUD LOGIN



LogikaCloud		LogikaCloud
usemame		name
		sumane
basarouq.		company
LOGIN		address
Must suggistional? Create an account. Ord you forget your promover of Reset R.		cty
		state or province
Create new	account	country
		email address
		retype password
		Non sono un robot
		REGISTER

ETHERNET SERIAL GATEWAY TRANPONDER ADDING





ETHERNET SERIAL GATEWAY TRANSPONDER ADDING



04	trasponder CODE	

Enter 10 digits Transponder ID which is located behind of the device

dit trasponder info	
Owner	
rasponder name:	
<u>A</u>	
rasponder note:	
<u>A</u>	
	Save Close

Give name and description for regarding transponder

ETHERNET SERIAL GATEWAY COMPRESSOR LIST



	Lopica Oliver	(-)	📽 Validate your em	all before 16-07-17			ф 10:04:06	
0	Alexandra Bergami e. bergomiğlogikscontrul it						Add new trasponder	l
	insen upgrade code eMali settings Change password	2	🛕 🍯 immagine Log	a.			1.2	
	Logout			CONTROLLER	LAST UPDATE	CURRENT STATUS	OPEN	
۲	Trasponder list	20		🖌 Logik200 Logika	△11-07-2017 10:03	CONTROLLER ON BLACK OUT	•	
8	Active alarms		1	Virtual compressor Logik200	△11-07-2017 10:03	LOAD RUNNING	•	
3	Alarms log		z	Virtual compressor Logik200	△ 11-07-2017 10:03	LOAD RUNNING		
	Counters		3	✓ Logik9	△11-07-2017 10:03	IN SET		
			4	✓ Logik285	C 11-07-2017 10:03	ON LDAD	+	
	V							
			-			V		

Alarms and Counters info

List of the controller connected to the transponder

ETHERNET SERIAL GATEWAY ALARM LIST



LogAuctous	<> 1	Validate your email befi	ore 16-07-17				Φ	10:04:26	
Alessendre Bergomi «bergomiglogikaconrotit Insert upgrade code	4	Immagine							
eMail settings Change password	,	CONTROLLER	LAST UPDATE	ACTIVE ALARMS		ALARMS CODE			
Logout		Logik200 Logika	△ 11-07-2017 10:04						
Trasponder list		Virtual compressor Logik200	△ 11-07-2017 10:04						
🕴 Active alarms 📃		Virtual compressor Logik200	△ 11-07-2017 10:04						
D Alarms ig		Logik9	△ 11-07-2017 10:04	* 🔺		• 31			
🖬 Counter) 🚺		Logik265	△ 11-07-2017 10:04	• 🛦 AUT. RESTART		• 49			
♥					♥				
Alarms				То	tal alarm list of con	inected			

Total alarm list of connected controllers for regarding transponder

ETHERNET SERIAL GATEWAY COUNTERS





Counters

Maintenance and Running hour visualizations of connected controllers

ETHERNET SERIAL GATEWAY COMPRESSOR DATA





ETHERNET SERIAL GATEWAY PARAMETER MANAGEMENT





ETHERNET SERIAL GATEWAY PARAMETER MANAGEMENT



Logita Cloud	↔ 🎓 Validate your email before 16-07-17					¢ 10:07:24 🌲
Alessandra Bergomi e.bergomi@logik@control # Insert.uoorade.code	Maintenance timer			Maintenance records		
eMail settings	Т	otal time: - 540h -56m Loa	d time: 544h 28m	DATE TIME	COUNTER	VALURE
ange password	COUNTER	SETPOINT	RESIDUAL			
jout	Change air filter	2000h	2540h 56m 127.0%			
sponder list	Change oil filter	2000h	2540h 56m 127.0%			
ive alarms 🛛 🚺	Change sep. filter	4000h	4540h 56m 113.5%			
ms log	Change oil	Incart na	coulord			
iters 🗾	Check compressor	insert pa	ssword			
	Bearing lubricate	Level	D		•	
		No pass	word required			
				Close	nsert	
	Parameter					
				10000000		
	INTER STORE	1		PRESSURE		
	- 10.0	bar +	• 8.7	bar +		
			Undo Save			
				VISUALIZATIONS		
	V01: LANGUAGE		V02: DLS TIME	120		

ETHERNET SERIAL GATEWAY PARAMETER MANAGEMENT









- □ Baud Rate : 9600 bits/s
- □ Parity : None
- □ Stop Bits : One
- □ Modbus Address = Comp. number



RS485 line Modbus Rtu Protocol

STAND ALONE COMMUNICATION





Modbus Rtu Protocol

			_		
0408	unsigned	w	2	Controller fieldbus commands	Bit mapped allocation:
					0x0001 START COMPRESSOR
					0x0002 STOP COMPRESSOR
					0x0004 ALARM RESET
					0×0008 -
					0x0010 -
					0x0020 ACK & RESET ALL ALARMS
					0×0040 -
					0x0080 WATCHDOG (IF SET, MUST BE SET AGAIN EVERY 5 SECONDS
					OTHERWISE COMPRESSOR STOPS WITH A FIELDBUS FAULT THAT
					MUST BE RESET EITHER BY FIELDBUS OR MANUALLY)
					0x0100 RESET AIR FILTER MAINT, COUNTER
					0x0200 RESET OIL FILTER MAINT, COUNTER
					0×0400 RESET SEPARATOR FILTER MAINT, COUNTER
					0x0800 RESET OIL MAINT, COUNTER
					0x1000 RESET COMPRESSOR MAINT COUNTER
					0x2000 RESET REARING LUBRICATE COUNTER

STAND ALONE COMMUNICATION LOGIK CLIENT Logik9 Logik33S Logik26S

RS485 line Modbus Rtu Protocol

State	Object	Value	Unit	Desc	
Courters	State	ON LOAD		Main Controller State	
	Alarm			Current Controller Alarm	
Digital Input	Press	6,8	bar	Working Pressure Transducer	
576 3	54	0,0	bar	Security Pressure Transducer	
Dutput	Temp	62,2	°C	Screw Temperature Probe	
	\$3	152,5	*C	Security Temperature Probe	
Pressure Parameters	Power	9,1	v	Controller Power Supply [+15V]	
Temperatire	Time	19/05/2005 12.24	.23	Controller Time	
Parameters	SWRel	1.08		Firmware Release	
Timer Parameters Configuration Parameters					
Message and String Parameters					
Alams					
Maintenance					
Daily Timers					

- □ Parameter management
- □ Compressor observation
- □ Alarm handling

STAND ALONE COMMUNICATION OTHER SOLUTIONS







Thank You ...